

CIRCULAR BIO-ECONOMY – REVIEW OF SCIENTIFIC JOURNAL PUBLICATIONS WITH FOCUS ON WASTE-WATER TREATMENT

CIRCULAR BIOEKONOMI – RECENSION AV VETENSKAPLIGA ARTIKLAR MED FOKUS PÅ AVLOPPSVATTENRENING



G Venkatesh

*Department of Engineering and Chemical Sciences,
Karlstad University, Universitetsgatan 2, 651 88 Karlstad, Sweden.
E-mail: Venkatesh.govindarajan@kau.se*

Abstract:

A circular bioeconomy is one in which waste streams from the processing of renewable bio-resources are looped back into the technosphere – open-loop or closed-loop recycling or conversion from matter to energy. This systematic review brings together a small set of 46 publications from the period 2016–2021, sourced from 28 journals and originating in 22 countries (decided solely on the basis of the first author's affiliation) into a concise and structured account of published research pertaining to water and wastewater in a circular bioeconomy. The publications deal with either bio-products from other sectors which find use in wastewater treatment, or bio-products valorised from municipal and agro-industrial wastewater streams. Some publications (15 in all) which do not focus on water or wastewater per se have been included, in order to provide a good introduction, and take-home messages for the readers. The simple methodology has been clearly outlined, and the discussion has been organized in sub-sections and sub-sub-sections to facilitate improved readability. The take-make-use-dispose paradigm of a linear economy has to be replaced by the grow-make-use-restore alternative.

Sammanfattning

I en cirkulär bioekonomi, recirkuleras avfallsströmmar från bearbetning av förnybara bioresurser tillbaka in i teknosfären – via öppen eller sluten återvinning eller omvandling från materia till energi. Den systematiska granskningen samlar en liten uppsättning av 46 publikationer från perioden 2016–2021 och 28 tidskrifter, med ursprung i 22 länder (enligt den första författarens formella anknytning) till en kortfattad och strukturerad redogörelse för publicerad forskning om vatten och avloppsvatten i en cirkulär bioekonomi. Publikationerna behandlar antingen bioprodukter från andra sektorer som använts i avloppsvattenrening eller bioprodukter som är producerad från kommunala och jordbruksindustriella avloppsströmmar. Vissa publikationer (15 totalt) som inte fokuserar på vatten eller avloppsvatten i sig har inkluderats, för att ge en bra introduktion och 'ta-hem' meddelanden för läsarna. Den enkla metoden har tydligt beskrivits, och diskussionen har organiserats i underavsnitt för att underlätta förbättrad läsbarhet. Linjär-ekonomi paradigmet måste gradvis ersättas av det cirkulära. Mera samarbete behövs bland samhällen, industrier, regeringar och forskningsinstitutioner. Vatten vill fortsätta att spela en viktig roll i processer i en växande cirkulär bioekonomi.

Keywords: Anaerobic digestion, Biogas, Bioproducts, Circular bioeconomy, Wastewater, Sewage sludge

Introduction

A circular bioeconomy is one in which waste streams (or side-streams) from the processing of renewable bio-resources are looped back into the technosphere – open or closed recycling or conversion from matter to energy (Sheridan, 2016). The gamut of recommended behaviours in ‘the era of R’s’ (Stahel, 2017) in a circular bioeconomy (not limited to wastewater management) has increased over the years and as noted in Prasad (2016), now includes reclaim, remediate, reuse, recycle, renovate, refuse, replenish, rainwater-harvest, resilience and reverence for Nature.

It must be clearly mentioned here that this review circumscribes itself to journal publications, which have explicitly used the term ‘circular bioeconomy/bio-economy’ as a single compound word or as separate terms [circular economy, bioeconomy (bio economy) /bio-economy)], in the title and/or abstract and/or keywords. Further, among those publications satisfying this criterion, only those with a focus (primary or secondary) on bio-products unearthed from other sectors finding use in wastewater treatment and bio-products valorised from wastewater streams, are considered for this article. Having said that, readers must be aware of the fact that the defining aspect of a circular bio-economy – use of renewable biological resources and conversion of the wastewater streams generated from such use, into value-added products – has been a well-entrenched research area in industrial ecology and water/wastewater engineering for a much longer time.

Methodology and results of the bibliographic search

Method in brief

Only the Scopus database was availed of, as it is known to be the largest multidisciplinary citation and abstract database available, encompassing a swathe of publishers – old and new, major and minor. The search was conducted on the 10th of November 2020, and thereby publications which may have been added on to this database subsequently, would not be covered by this review. Two search terms were used – ‘Circular bioeconomy’ and ‘Circular bio-economy’, knowing well that

even if these two words did not appear one after the other as a single compound word, in the title and/or abstract and/or keywords, such publications would also show up in the search results. The requirement obviously is that the word bioeconomy/bio-economy must appear in at least one of the three parts of the publication, with or without the adjective ‘circular’ before it. In cases where the adjective ‘circular’ does not appear before ‘bioeconomy/bio-economy’, the term ‘circular economy’ or the word ‘circularity’ or the adjective ‘circular’ followed by terms like ‘business models’ ‘processing chains’, ‘approach(es)’, ‘principle’ etc., must be found in at least one of the three parts of the publication. The scope was widened to include peer-reviewed articles, conference papers, reviews, short surveys, book chapters and editorials. Every abstract was screened to determine if the main focus or one of the foci of the publication was water supply or wastewater treatment or resource recovery from wastewater.

From the long list of 385 publications (originating from close to 50 countries) and published in 150 journals, satisfying the primary criteria, 46 publications from 28 journals were shortlisted. Table 1 lists the journals in the fray along with the number of publications in each of them. Of the 46 publications, 3 are book chapters and do not thereby figure in Table 1. Bioresource Technology (6) and Journal of Cleaner Production (5) are the top two, followed by 6 journals with 2 publications each, and 20 journals with one publication each. Twenty-six of 46 publications are from year-2020.

The countries of origin (decided solely on the basis of the first author’s affiliation) are, in alphabetical order, Australia, Brazil, Canada, China, Colombia, Cyprus, Denmark, Finland, Greece, Hungary, India, Israel, Italy, Poland, Portugal., Romania, Russia, Slovenia, South Korea, Spain, Sweden and the United Kingdom. Australia leads the pack with 5 publications, while the UK and Spain follow with 4 each.

Table 1: *The journals in the fray (alphabetical order) and the number of publications.*

Name of the journal	Number of publications
Applied Sciences	1
Biofuels	1
Biofuels, Bioproducts and Biorefining	1
Chemical Engineering Journal	1
Computer-Aided Chemical Engineering	1
Current Opinion in Green and Sustainable Chemistry	1
Engineering in Life Sciences	1
Environment International	1
Environmental Research	1
Frontiers in Bioengineering and Biotechnology	1
Frontiers in Marine Science	1
Journal of Colloid and Interface Science	1
Journal of Environmental Quality	1
Journal of Food Process Engineering	1
Land Use Policy	1
New Zealand Journal of Botany	1
Proceedings of the World Congress on Mechanical, Chemical and Material Engineering	1
Sustainability	1
Trends in Biotechnology	1
Trends in Plant Science	1
ACS Sustainable Chemicals and Energy	2
Algal Research	2
Energies	2
Environmental Science and Pollution Research	2
Frontiers in Environmental Science	2
Journal of Environmental Management	2
Journal of Cleaner Production	5
Bioresource Technology	6

Discussion – systematic review

Case studies – source /end-use sectors in the bio-economy

Agriculture / Agro-food

While being circularised from soil to soil, biochar which is the solid product obtained by pyrolyzing agro-wastes, can ‘stop over’ as an adsorbent for wastewater treatment, before being sent back for soil amendment to fields. As an adsorbent, it may also be able to withdraw some nutrients from the wastewater and enhance its own fertiliser value in the process (Dahal et al., 2018). While potato pulp from the starch industry can find use in composites, potato residues which may perhaps be used as animal feed, can be put to use as carbon sources for the biological denitrification of wastewater from aquaculture (instead of using methanol or ethanol), making the treated wastewater fit for re-circulation and ensuring sustainable fish production (Kiani et al., 2020).

Forestry (silviculture)

Bioenergy is verily a life-saver in Africa. However, the use of charcoal for cooking indoors in poorly-ventilated kitchens is hazardous. Authors of a Kenyan case study (Carvalho et al., 2020) have compared the biogas stove, the biomass-pellet-fired gasifier stove and the improved cookstove using wood-logs, and concluded that the former has the smallest environmental footprint. This is good news as biogas produced from biowastes (sewage sludge being an important feed to the digesters) is preferable to wood logs, the latter likely to lead in the longer run to deforestation.

Fisheries and aquaculture

Quite like biochar (referred to in the previous section) bio-calcite – the calcium compound found in crab shells (Nekvapil et al., 2019), oyster shells and gastropod shells - has been experimented with, hitherto, as phosphorus adsorbents in wastewater treatment and for other value-added bio-products; to be then used as bio-fertiliser. In this case, it is a circulation from the hydrosphere to the pedosphere, while being availed of, briefly in the wastewater treatment plants.

Microalgae and macroalgae (seaweeds in other words) - bio-extractors of nitrogen, phosphorus, carbon dioxide (CO₂) and toxic heavy metals from wastewater (Seghetta et al., 2016; Solovchenko et al., 2020; Nagarajan et al., 2020), sources for third-generation biofuels and good solutions to the food-fuel-fibre-feed impasse (Wood et al., 2020; Lokesh et al., 2018), space constraints and land-use change issues in circular bio-economies – will hopefully be key environment-friendly contributors in what some researchers have termed as a blue bio-economy bolstered by advances in marine biotechnology (Vieira et al., 2020; Rotter et al., 2020; Venkata Mohan et al., 2020).

Aquaponics – the term referring to the combination of aquaculture + hydroponics – refers to the breeding of fish and the cultivation of food-plants (vegetables for instance) in an integrated system. Recycling the wastewater from the aquaculture sub-system to the hydroponics sub-system can be most efficiently done by using bio-trickling filters as reported by Pous et al. (2021). When eutrophic lakes need to be cleaned up, the excess algal biomass can be used as a substrate in microbial fuel cells to generate electricity.

Municipal and industrial sewage management

Quite like biochar from agro-wastes, granular activated carbon from coconut wastes is the agent used in Simha et al. (2018), to extract urea from diverted urine, to be recirculated back to the agricultural sector. This is an interesting give-and-take in a bioeconomy, with agriculture providing a waste-derived product to aid in the recovery of urea from human (bio-) waste to be sold back to it. They conclude that it is very much possible to ideally supply at least 20% of the total nitrogen demand for food production globally in this manner. In a pilot study done in Finland, Simha et al. (2020) have shown that source-separated urine can be subjected to alkaline dehydration and converted to a dry, nitrogen-rich fertiliser. Such separation to recover nitrogen from human wastes upstream, instead of recovering just a part of it as ammonium sulphate at wastewater treatment plants (Szymanska et al., 2019), can lead to greater biometha-

ne production when the relatively nitrogen-poor stream of human excreta is anaerobically digested, thanks to a reduction in the inhibitory effect of ammonia on bacterial activity. If all the human wastes in China could be anaerobically digested for the maximum attainable biomethane production to generate electricity, and if this electricity would replace an equivalent amount of coal-derived power, reduction in GHG emissions of 142 kt of CO₂-eq per day could be achieved, while substituting gasoline in transportation with the same amount of biomethane, would yield a reduction of about 55 kt of CO₂-eq per day (Duan et al., 2020). Recovery of phosphorus from the digestate is also a must in the years to come (Szymanska et al., 2019; Werle et al., 2019; Jarvie et al., 2020), with the phosphate reserves likely to dwindle rapidly. This is undoubtedly preferable to directly using the nutrient-bearing conditioned sewage sludge with some non-desirable organics and toxic heavy-metal content (Rigueiro-Rodríguez et al., 2018). Phosphorus extraction can also happen via gasification of the sewage sludge (or co-gasification with other types of bio-residues) which Werle et al. (2019) advocate as the best option. They also report that the percentage of phosphorus pentoxide in the recovered by-product is very close to that in naturally-occurring phosphate rock. Agro-industrial wastewaters (Taddeo et al., 2018) are excellent sources for the recovery of struvite which is a wholesome fertiliser option. In addition to providing magnesium, nitrogen and phosphorus, it also supplies potassium and calcium (macronutrients) and iron, sodium, copper, manganese, cobalt and zinc (micronutrients). In the opinion of Longhurst et al. (2019), bio-fertilisers derived from sewage sludge pose negligible risks to human, animal, environmental and crop receptors, as long as the stipulated risk management controls are adhered to.

Ferreira et al. (2018, 2019) experimented with the algal-bacterial treatment of different types of wastewater streams – agricultural (swine, cattle, poultry), industrial (dairy, brewery) and municipal – to cultivate microalgae. It was subsequently subjected to dark fermentation to yield bio-chemicals, bio-fertilisers and bio-hydrogen. Wicker et al.

(2020) treated nutrient-rich liquid digestate with a microalgal-bacterial consortia to accomplish the triple objectives of wastewater treatment, nutrient recovery for reuse in agriculture and cultivation of biomass for several end-uses (Arashiro et al., 2020). Researchers have shown that waste streams with higher nutrient concentrations resulted in a marked improvement in the microalgal productivity (Ferreira et al., 2018; Ferreira et al., 2019; Sutherland et al., 2020A). In a similar paper on the wastewater-microalgae-bioenergy nexus, Belete et al. (2019), in an Israelite case study, worked with the aqueous stream from hydrothermal carbonisation of activated sludge from wastewater treatment as a useful nutrient-and-carbon source for microalgae. The algal biomass is supplied to the bio-energy sector, while the treated effluent with optimised concentrations of nitrogen and phosphorus, is diverted to irrigation of fields in water-scarce Israel. Sutherland et al. (2021) have shown that supplying carbon dioxide to raceway ponds treating nutrient-rich wastewater streams with microalgae, reduces ammonia volatilisation and results in greater biomass productivity, thanks to a rise in the uptake of nutrients. Additionally, as a consequence, the effluent quality is improved, in order to avoid eutrophication downstream. In case studies conducted on wastewater in the UK (Guo et al., 2018), ion exchange was rated as the preferred technology for nitrogen and phosphorus removal.

Co-digestion of diverse bio-waste streams like harvested water hyacinth and dairy wastewater, tested by Arutselvy et al. (2020), also yielded a wide range of bio-products. While Dahal et al. (2018) have demonstrated the dual benefits of biochar from agro-wastes as adsorbent in wastewater treatment and soil amendment in that order, Panagiotou et al. (2018) have proven that waste eggshells (from anywhere along the egg supply chain, from poultry right down to the consumers), are also effective adsorbents for phosphorus in effluent wastewater from anaerobic digesters. Quite like the bio-calcite referred to earlier in this article, the egg-shells in combination with the adsorbate, are potential bio-fertilisers in the form of brushite – hydrated calcium biphosphate. This property of

eggshells also makes them excellent bio-flocculating media to gather microalgal cells for harvesting, as proven for *T. obliquus* algal cells in Roy et al. (2020).

Theoretical publications, descriptive accounts, overviews and reviews

Focussed

While forestry wastes can be effective aids in the adsorption of oil spills and heavy metals from wastewater and aquatic ecosystems (Sidiras, 2018), inexpensive bioremediation of wastewater and soil with bacteria, fungi, yeast, algae and plants to remove pharmaceutical and personal care products (PPCPs) has been propounded as an essential ingredient of a bioeconomy (Molina et al., 2020; Francocci et al., 2020). Activated carbon produced from yeast residues, and nanoporous carbon from mango wastes have been shown to remove dipyrone and atrazine respectively from synthetic aqueous effluents (Modesto et al., 2020; Amezcua-Marroquin et al., 2020). The microalgae and the macro-phytoremediation agents subsequently can be used as sources of bio-energy (where there is a bioaccumulation of the PPCPs) or as food/feed and bio-fertiliser where the PPCPs have been degraded/metabolised after bio-absorption. The microalgal ponds used to treat wastewater build up a wonderfully-symbiotic relationship between aerobic bacteria utilising oxygen produced by the photo-autotrophic microalgae (which can also be looked upon as CO₂-sequestering agents in a circular bio-economy), to degrade the organics in the wastewater, improve the effluent water quality and thereby that of the aquatic ecosystems, while providing nutrient-rich algal biomass for valorisation downstream (Venkata Mohan et al., 2020; Molina et al., 2020; Sutherland et al., 2020B; Sutherland et al., 2020C; Wollmann et al., 2019; Yarnold et al., 2019). As far as wastewater treatment is concerned, bio-electrochemical systems (Jung et al., 2020), which directly transform wastewater to electricity and chemicals, may be promising additions to a circular bioeconomy.

General

In order to entrench a circular economy, structural changes have to be wrought in society, to be able to meet sustainability challenges, as this concept does not agree that natural capital can be completely substituted by manmade capital. Bioeconomy preaches techno-optimism, while a circular economy advocates techno-realism, and a bioeconomy, by itself cannot be deemed to be sustainable (Székács, 2017). But when we consider a 'circular bioeconomy', we at once make that giant leap from weak to strong sustainability (Leal Filho, 2018). The nascence or 'emergentness' of a bio-economy (Iversen et al., 2019) makes it an interesting field of learning, research and industry for the years to come. It continues to evolve as new and existing technologies (Mohan et al., 2016), inputs and ways of interworking are experimented with, and promises to build bridges between biotechnology and economy, and knit together science, industry and society (Aguilar et al., 2019).

In Muizniece et al. (2018), the authors have identified nexuses of importance in a circular economy, green economy and what they term a 'biotechnomy' (an economy bolstered by biotechnologies). The 22 impacting/impacted and enabling/enabled factors which come into play in decision-making include land, waste, welfare, climate change, biore-sources, fossil resources, human resources, research and innovation, energy, education/knowledge, policy, health, behaviour, technologies, **water**, natural environment, consumption, financial resources, economic growth, food, production and pollution. Every one of these has a nexus/link to every other, in our wheels-within-wheels postmodern existence, necessitating the implementation of a circular bioeconomy as an integrated system.

In D'Amato et al. (2017), circular bioeconomy (the synergistic combination of CE and BE in other words) is represented by a small sliver which is associated with techno-knowledge fixes to enable economic growth with a relative decoupling from environmental impacts, while Giampietro (2019) describes it as a combination of a desirable 'what' (circular economy) with a viable, feasible and desirable 'how' (bioeconomy).

Conclusions

The focus in this brief review was on articles, reviews, book chapters, short surveys, editorials and conference publications, focusing on aspects of a circular bioeconomy/ bio-economy in general, and having water/wastewater as a sub-focus. The total number of such publications mined from Scopus was 46, found in 28 journals and originating in 22 countries.

In the years to come, academic researchers have a key role to play in educating the sceptical and the unaware, the cynical and the non-cooperative, about the long-term benefits of the transition to a circular bio-economy, while collaborating more actively with the so-called bio-entrepreneurs in the economy (Viaggi 2015; Bikse et al., 2019), and thus give up living in their 'ivory towers' (Bezama, 2018). Circular bioeconomy will increasingly be a topic of research in universities in the years to come, courtesy investments committed by the EU for R&D (Bell et al., 2018), resulting in a rapid rise in the number of publications in peer-reviewed journals. This has to be supplemented by popular-science articles to bust jargon and widen outreach to non-experts, who outnumber by a considerable extent, the experts at whom scientific journal publications are targeted.

Acknowledgements:

I fondly remember the encouragement provided by my late wife Varshita Venkatesh, who despite ailing, wanted me to go on and continue my research into Circular Bioeconomy, while I was attending to her in Trondheim, Norway. I would like to dedicate this paper to her.

List of references

- Aguilar A, Twardowski T, Wohlgenuth R (2019) Bioeconomy for Sustainable Development. *Biotechnology Journal*, 14 (8), art. no. 1800638, DOI: 10.1002/biot.201800638.
- Amézquita-Marroquín CP, Torres-Lozada P, Giraldo L, Húmpola PD, Rivero E, Poon PS, Matos J, Moreno-Piraján JC (2020) Sustainable production of nanoporous carbons: Kinetics and equilibrium studies in the removal of atrazine. *Journal of Colloid and Interface Science*, 562: 252-267, DOI: 10.1016/j.jcis.2019.12.026.
- Arashiro LT, Ferrer I, Pániker CC, Gómez-Pinchetti JL, Rousseau DPL, Van Hulle SWH, Garfi M (2020) *Natural*

- Pigments and Biogas Recovery from Microalgae Grown in Wastewater. *ACS Sustainable Chemistry and Engineering*, 8 (29):10691-10701, DOI: 10.1021/acssuschemeng.0c01106.
- Arutselvy B, Rajeswari G, Jacob S (2020) Sequential valorization strategies for dairy wastewater and water hyacinth to produce fuel and Fertilizer. *Journal of Food Process Engineering*, DOI: 10.1111/jfpe.13585.
- Belete YZ, Leu S, Boussiba S, Zorin B, Posten C, Thomsen L, Wang S, Gross A, Bernstein R (2019) Characterization and utilization of hydrothermal carbonization aqueous phase as nutrient source for microalgal growth. *Biore-source Technology*, 290, art. no. 121758, DOI: 10.1016/j.biortech.2019.121758.
- Bell J, Paula L, Dodd T, Németh S, Nanou, C, Mega V, Campos P (2018) EU ambition to build the world's leading bioeconomy—Uncertain times demand innovative and sustainable solutions. *New Biotechnology*, 40: 25-30, DOI: 10.1016/j.nbt.2017.06.010.
- Berg S, Kircher M, Preschitschek N, Bröring S (2020) Bioeconomy as a circular and integrated system. *Bioeconomy for Beginners*, pp. 139-157, DOI: 10.1007/978-3-662-60390-1_7.
- Bezama A (2016) Let us discuss how cascading can help implement the circular economy and the bio-economy strategies. *Waste Management and Research* 34(7): 593–594. DOI: 10.1177/0734242X16657973.
- Bezama A (2018) Understanding the systems that characterise the circular economy and the bioeconomy. *Waste Management and Research*, 36 (7): 553-554, DOI: 10.1177/0734242X18787954.
- Bikse V, Lusena-Ezera I, Volkova T, Rivza B (2019) European bioeconomy policy and new opportunities for bio-based business development *International Multidisciplinary Scientific GeoConference Surveying Geology and Mining Ecology*.
- Carvalho RL, Yadav P, García-López N, Lindgren R, Nyberg G, Diaz-Chavez R, Kumar Upadhyayula VK, Boman C, Athanassiadis D (2020) Environmental sustainability of bioenergy strategies in western Kenya to address household air pollution. *Energies*, 13 (3), art. no. 719, DOI: 10.3390/en13030719.
- Dahal RK, Acharya B, Farooque A (2018) Biochar: a sustainable solution for solid waste management in agro-processing industries. *Biofuels*, pp. 1-9, DOI: 10.1080/17597269.2018.1468978.
- D'Amato D, Droste N, Allen B, Kettunen M, Lähinen K, Korhonen J, Leskinen P, Matthies BD, Toppinen A (2017) Green, circular, bio economy: A comparative analysis of sustainability avenues. *Journal of Cleaner Production*, 168: 716-734. DOI: 10.1016/j.jclepro.2017.09.053.
- Duan N, Zhang D, Khoshnevisan B, Kougias PG, Treu L, Liu Z, Lin C, Liu H, Zhang Y, Angelidaki I (2020). Human waste anaerobic digestion as a promising low-carbon strategy: Operating performance, microbial dynamics and environmental footprint. *Journal of Cleaner Production*, 256, art. no. 120414, DOI: 10.1016/j.jclepro.2020.120414.
- Ferreira A, Marques P, Ribeiro B, Assemany P, de Mendonça HV, Barata A, Oliveira AC, Reis A, Pinheiro HM, Gouveia L (2018) Combining biotechnology with circular bioeconomy: From poultry, swine, cattle, brewery, dairy and urban wastewaters to biohydrogen. *Environmental Research*, 164:32-38, DOI: 10.1016/j.envres.2018.02.007.
- Ferreira A, Ribeiro B, Ferreira AF, Tavares MLA, Vladic J, Vidovi S, Cvetkovic D, Melkonyan L, Avetisova G, Goginyan V, Gouveia L (2019) Scenedesmus obliquus microalga-based biorefinery – from brewery effluent to bioactive compounds, biofuels and biofertilizers – aiming at a circular bioeconomy. *Biofuels, Bioproducts and Biorefining*, 13 (5):1169-1186.
- Francocci F, Trincardi F, Barbanti A, Zacchini M, Sprovieri M (2020) Linking Bioeconomy to Redevelopment in Contaminated Sites: Potentials and Enabling Factors. *Frontiers in Environmental Science*, 8, art. no. 144, DOI: 10.3389/fenvs.2020.00144.
- Giampietro M (2019) On the Circular Bioeconomy and Decoupling: Implications for Sustainable Growth. *Ecological Economics*, 162: 143-156, DOI: 10.1016/j.ecolecon.2019.05.001.
- Guo M (2018) Multi-scale system modelling under circular bioeconomy. *Computer Aided Chemical Engineering*, 43: 833-838, DOI: 10.1016/B978-0-444-64235-6.50146-7.
- Hemalatha M, Sarkar O, Venkata Mohan S (2019) Self-sustainable azolla-biorefinery platform for valorization of biobased products with circular-cascading design. *Chemical Engineering Journal*, 373: 1042-1053, DOI: 10.1016/j.cej.2019.04.013.
- Iversen E, Capasso M, Rørstad K (2019) Actors and innovators in the circular bioeconomy: An integrated empirical approach to studying organic waste stream innovators. *From Waste to Value: Valorisation Pathways for Organic Waste Streams in Circular Bioeconomies*, pp. 211-230, DOI: 10.4324/9780429460289-11.
- Jarvie HP, Flaten D, Sharpley AN, Kleinman PJA, Healy MG, King SM (2019) Future phosphorus: Advancing new 2D phosphorus allotropes and growing a sustainable bioeconomy. *Journal of Environmental Quality*, 48 (5):1145-1155, DOI: 10.2134/jeq2019.03.0135.
- Jung S, Lee J, Park Y-K, Kwon EE (2020) Bioelectrochemical systems for a circular bioeconomy. *Bioresource Technology*, 300, art. no. 122748, DOI: 10.1016/j.biortech.2020.122748.
- Kiani S, Kujala KT, Pulkkinen J, Aalto SL, Suurnäkki S, Kiuru T, Tiirola M, Kløve B, Ronkanen A-K (2020) Enhanced nitrogen removal of low carbon wastewater in denitrification bioreactors by utilizing industrial waste toward circular economy. *Journal of Cleaner Production*, 254, art. no. 119973, DOI: 10.1016/j.jclepro.2020.119973.
- Leal Filho (2018) Bioeconomy meets the circular economy: The RESYNTEx and force projects. *World Sustainability Series*, pp. 567-575, DOI: 10.1007/978-3-319-73028-8_29.
- Lokesh K, Ladu L, Summerton L (2018) Bridging the gaps for a 'circular' bioeconomy: Selection criteria, bio-based value chain and stakeholder mapping. *Sustainability (Switzerland)*, 10 (6), art. no. 1695, DOI: 10.3390/su10061695.
- Longhurst PJ, Tompkins D, Pollard SJT, Hough RL, Chambers B, Gale P, Tyrrel S, Villa R, Taylor M, Wu S, Sakrabani R, Litterick A, Snary E, Leinster P, Sweet N (2019) Risk assessments for quality-assured, source-segregated composts and anaerobic digestates for a circular bioeconomy in the

- UK. Environment International., 127: 253-266, DOI: 10.1016/j.envint.2019.03.044.
- Modesto HR, Lemos SG, dos Santos MS, Komatsu JS, Gonçalves M, Carvalho WA, Carrilho ENVM, Labuto G (2020) Activated carbon production from industrial yeast residue to boost up circular bioeconomy. *Environmental Science and Pollution Research*, DOI: 10.1007/s11356-020-10458-z.
- Mohan SV, Butti SK, Amulya K, Dahiya S, Modestra JA (2016) Waste Biorefinery: A New Paradigm for a Sustainable Bioelectro Economy. *Trends in Biotechnology*, 34 (11):852-855, DOI: 10.1016/j.tibttech.2016.06.006.
- Molina MC, Bautista LF, Catalá M, de las Heras MR, Martínez-Hidalgo P, San-Sebastián J, González-Benítez N (2020) From laboratory tests to the eco-remedial system: The importance of microorganisms in the recovery of PPCPs-disturbed ecosystems. *Applied Sciences (Switzerland)*, 10 (10), art. no. 3391, DOI: 10.3390/APP10103391.
- Muizniece I, Kubule A, Blumberga D (2018) Towards understanding the transdisciplinary approach of the bioeconomy nexus. *Energy Procedia*, 147: 175-180, DOI: 10.1016/j.egypro.2018.07.052.
- Nagarajan D, Lee D-J, Chen C-Y, Chang J-S (2020) Resource recovery from wastewaters using microalgae-based approaches: A circular bioeconomy perspective. *Bioresour. Technology*, 302, art. no. 122817, DOI: 10.1016/j.biortech.2020.122817.
- Nekvapil F, Aluas M, Barbu-Tudoran L, Suciú M, Bortnic R.-A, Glamuzina B, Pinzaru SC (2019) From Blue Bioeconomy toward Circular Economy through High-Sensitivity Analytical Research on Waste Blue Crab Shells. *ACS Sustainable Chemistry and Engineering*, 7 (19):16820-16827, DOI: 10.1021/acssuschemeng.9b04362.
- Panagiotou E, Kafa N, Koutsokeras L, Kouis P, Nikolau P, Constantinides G, Vyrides I (2018) Turning calcined waste egg shells and wastewater to Brushite: Phosphorus adsorption from aqua media and anaerobic sludge leach water. *Journal of Cleaner Production*, 178:419-428, DOI: 10.1016/j.jclepro.2018.01.014.
- Pous N, Korth B, Osset-Álvarez M, Balaguer MD, Harnisch F, Puig S (2021) Electrifying bio-trickling filters for the treatment of aquaponics wastewater. *Bioresour. Technology*, 319, art. no. 124221, DOI: 10.1016/j.biortech.2020.124221.
- Prasad MNV (2016) Recovery of Resources From Biowaste for Pollution Prevention. *Environmental Materials and Waste: Resource Recovery and Pollution Prevention*, pp. 1-19, DOI: 10.1016/B978-0-12-803837-6.00001-9.
- Rigueiro-Rodríguez A, Amador-García A, Ferreiro-Domínguez N, Muñoz-Ferreiro N, Santiago-Freijanes JJ, Mosquera-Losada MR (2018) Proposing policy changes for sewage sludge applications based on zinc within a circular economy perspective. *Land Use Policy*, 76:839-846, DOI: 10.1016/j.landusepol.2018.03.025.
- Rotter A, Bacu A, Barbier M, Bertoni F, Bones AM, Cancela ML, Carlsson J, Carvalho MF, Cęglowska M, Dalay MC, Dailianis T, Deniz I, Drakulovic D, Dubnika A, Einarsson H, Erdoğan A, Eroldoğan OT, Ezra D, Fazi S, FitzGerald RJ, Gargan LM, Gaudêncio SP, Ivošević DeNardis N, Joksimovic D, Katarzytė M, Kotta J, Mandalakis M, Matijošytė I, Mazur-Marzec H, Massa-Gallucci A, Mehiri M, Nielsen SL, Novoveská L, Overlingė D, Portman ME, Pyrc K, Rebours C, Reinsch T, Reyes F, Rinkevich B, Robbins J, Rudovica V, Sabotić J, Safarik I, Talve S, Tasdemir D, Schneider XT, Thomas OP, Toruńska-Sitarz A, Varese GC, Vasquez MI (2020) A New Network for the Advancement of Marine Biotechnology in Europe and Beyond. *Frontiers in Marine Science*, 7, art. no. 278, DOI: 10.3389/fmars.2020.00278.
- Roy M, Mohanty K (2020) Valorization of waste eggshell-derived bio-flocculant for harvesting *T. obliquus*: Process optimization, kinetic studies and recyclability of the spent medium for circular bioeconomy. *Bioresour. Technology*, 307, art. no. 123205, DOI: 10.1016/j.biortech.2020.123205.
- Seghetta M, Hou X, Bastianoni S, Bjerre A-B, Thomsen M (2016) Life cycle assessment of macroalgal biorefinery for the production of ethanol, proteins and fertilizers – A step towards a regenerative bioeconomy. *Journal of Cleaner Production*, 137:1158-1169, DOI: 10.1016/j.jclepro.2016.07.195.
- Sheridan K (2016) Making the Bioeconomy Circular: The Biobased Industries' Next Goal? *Industrial Biotechnology*, 12 (6): 339-340, DOI: 10.1089/ind.2016.29057.ksh.
- Sidiras D (2018) Modified biomass for pollution cleaning under the frames of biorefinery and sustainable circular bioeconomy. *Proceedings of the World Congress on Mechanical, Chemical, and Material Engineering*, art.no. 107, 53, DOI: 10.11159/iccpel18.107.
- Simha P, Karlsson C, Viskari E-L, Malila R, Vinnerås B (2020) Field Testing a Pilot-Scale System for Alkaline Dehydration of Source-Separated Human Urine: A Case Study in Finland. *Frontiers in Environmental Science*, 8, art. no. 570637, DOI: 10.3389/fenvs.2020.570637.
- Simha P, Zabaniotou A, Ganesapillai M (2018) Continuous urea–nitrogen recycling from human urine: A step towards creating a human-excreta-based bio–economy. *Journal of Cleaner Production* 172:4152-4161. DOI: 10.1016/j.jclepro.2017.01.062.
- Solovchenko A, Lukyanov A, Gokare Aswathanarayana R, Pleissner D, Ambati RR (2020) Recent developments in microalgal conversion of organic-enriched waste streams. *Current Opinion in Green and Sustainable Chemistry*, 24:61-66, DOI: 10.1016/j.cogsc.2020.03.006.
- Stahel WR (2017) Analysis of the structure and values of the European Commission's Circular Economy Package. *Proceedings of Institution of Civil Engineers: Waste and Resource Management*, 170 (1): 41-44, DOI: 10.1680/jwarm.17.00009.
- Sutherland DL, Burke J, Leal E, Ralph PJ (2020B) Effects of nutrient load on microalgal productivity and community composition grown in anaerobically digested food-waste centrate. *Algal Research*, 51, art. no. 102037, DOI: 10.1016/j.algal.2020.102037.
- Sutherland DL, Burke J, Ralph PJ (2021) Trade-offs between effluent quality and ammonia volatilisation with CO₂ augmented microalgal treatment of anaerobically digested food-waste centrate. *Journal of Environmental Management*, 277, art. no. 111398, DOI: 10.1016/j.jenvman.2020.111398.
- Sutherland DL, Park J, Ralph PJ, Craggs RJ (2020A). Improved microalgal productivity and nutrient removal through operating wastewater high-rate algal ponds in

- series. *Algal Research*, 47, art. no. 101850, DOI: 10.1016/j.algal.2020.101850.
- Sutherland DL, Ralph PJ (2020C) 15 years of research on wastewater treatment high-rate algal ponds in New Zealand: discoveries and future directions. *New Zealand Journal of Botany*, DOI: 10.1080/0028825X.2020.1756860.
- Székács A (2017) Environmental and Ecological Aspects in the Overall Assessment of Bioeconomy. *Journal of Agricultural and Environmental Ethics*, 30 (1): 153-170, DOI: 10.1007/s10806-017-9651-1.
- Szymańska M, Szara E, Sosulski T, W s A, Van Pruissen GWP, Cornelissen RL, Borowik M, Konkol M (2019) A Bio-Refinery concept for n and p recovery - A chance for biogas plant development. *Energies*, 12 (1), art. no. en12010155, DOI: 10.3390/en12010155.
- Taddeo R, Honkanen M, Kolppo K, Lepistö R (2018) Nutrient management via struvite precipitation and recovery from various agro-industrial wastewaters: Process feasibility and struvite quality. *Journal of Environmental Management*, 212: 433-439, DOI: 10.1016/j.jenvman.2018.02.027.
- Venkata Mohan S, Hemalatha M, Chakraborty D, Chatterjee S, Ranadheer P, Kona R (2020) Algal biorefinery models with self-sustainable closed loop approach: Trends and prospective for blue-bioeconomy. *Bioresource Technology*, 295, art. no. 122128, DOI: 10.1016/j.biortech.2019.122128.
- Viaggi D (2015) Research and innovation in agriculture: Beyond productivity? *Bio-based and Applied Economics*, 4 (3): 279-300, DOI: 10.13128/BAE-17555.
- Vieira H, Leal MC, Calado R (2020) Fifty Shades of Blue: How Blue Biotechnology is Shaping the Bioeconomy. *Trends in Biotechnology*, 38 (9): 940-943, DOI: 10.1016/j.tibtech.2020.03.011.
- Werle S, Sobek S (2019) Gasification of sewage sludge within a circular economy perspective: a Polish case study. *Environmental Science and Pollution Research*, 26 (35): 35422-35432, DOI: 10.1007/s11356-019-05897-2.
- Wicker R, Bhatnagar A (2020) Application of Nordic microalgal-bacterial consortia for nutrient removal from wastewater. *Chemical Engineering Journal*, 398, art. no. 125567, DOI: 10.1016/j.cej.2020.125567.
- Wollmann F, Dietze S, Ackermann J-U, Bley T, Walther T, Steingroewer J, Krujatz F (2019) Microalgae wastewater treatment: Biological and technological approaches. *Engineering in Life Sciences*, 19 (12):860-871, DOI: 10.1002/elsc.201900071.
- Wood NJ, Baker A, Quinnell RJ, Camargo-Valero MA (2020) A Simple and Non-destructive Method for Chlorophyll Quantification of Chlamydomonas Cultures Using Digital Image Analysis. *Frontiers in Bioengineering and Biotechnology*, 8, art. no. 746, DOI: 10.3389/fbioe.2020.00746.
- Yarnold J, Karan H, Oey M, Hankamer B (2019) Microalgal Aquafeeds As Part of a Circular Bioeconomy. *Trends in Plant Science*, 24 (10): 959-970, DOI: 10.1016/j.tplants.2019.06.005.